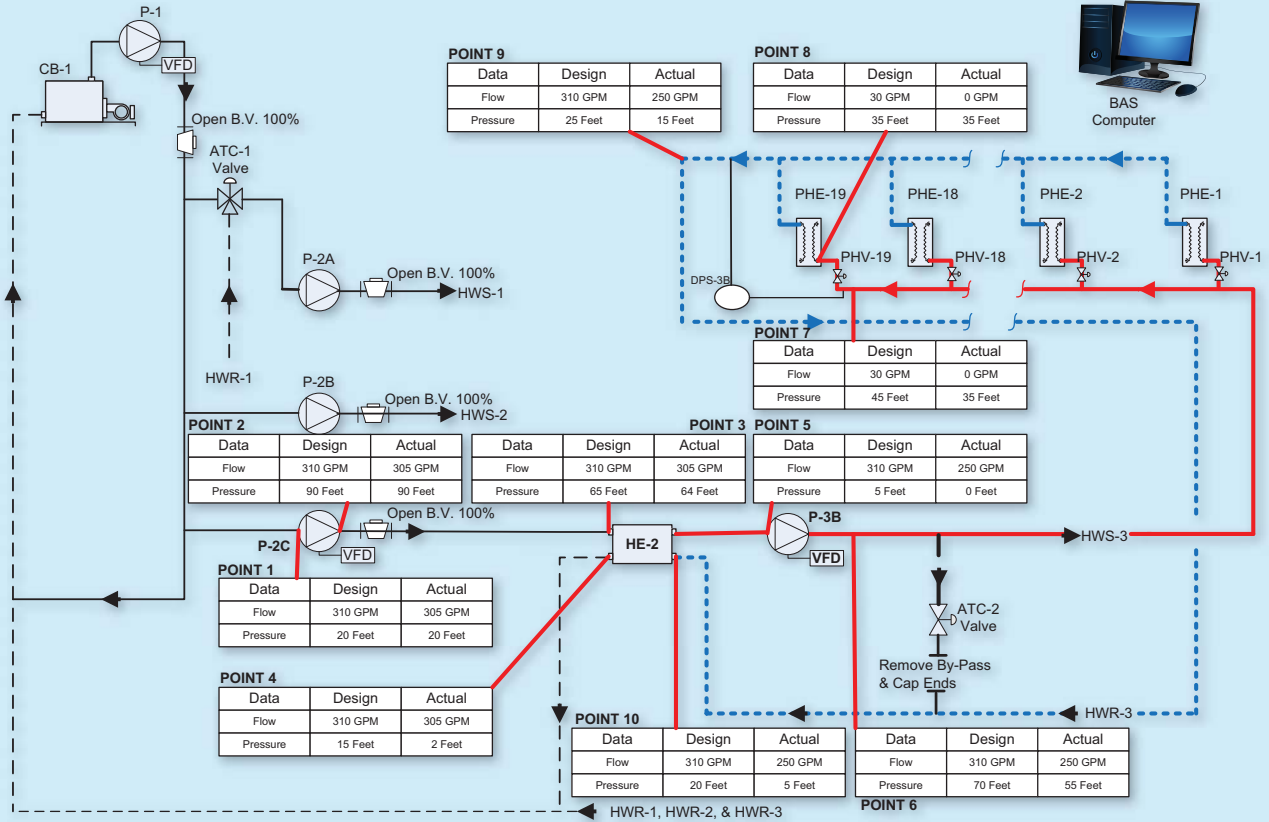


MONTH 2 - The Energy Conservation Opportunity: Process Heating for an Industrial Building Application — Air & Water Readings and Solution Plan



Measurement Point	Criteria	On-Maximum Cooling		Remarks
		Design	Actual	
1 At Secondary Process Pump P-2C Inlet	Flow Pressure Temperature	310 GPM 20 Ft 190 F	305 GPM 20 Ft 190 F	A. OK per design (+/- 5%). B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
2 At Secondary Process Pump P-2C Discharge	Flow Pressure Temperature	310 GPM 90 Ft 190 F	305 GPM 90 Ft 190 F	A. OK per design (+/- 5%). B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
3 At Heat Exchanger HE-2 Hot Water Supply Inlet	Flow Pressure Temperature	310 GPM 65 Ft 190 F	305 GPM 64 Ft 190 F	A. OK per design. B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
4 At Heat Exchanger HE-2 Hot Water Return Outlet	Flow Pressure Temperature	310 GPM 15 Ft 150 F	305 GPM 2 Ft 160	A. OK per design. B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
5 At Tertiary Process Pump P-3B Inlet	Flow Pressure Temperature	310 GPM 5 Ft 190 F	250 GPM 0 Ft 190 F	A. OK per design. B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
6 At Tertiary Process Pump P-3B Discharge	Flow Pressure Temperature	310 GPM 70 Ft 190 F	250 GPM 55 Ft 190 F	A. OK per design. B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
7 At Process Heat Exchanger PHE-19 Valve Inlet	Flow Pressure Temperature	30 GPM 45 Ft 190 F	0 GPM 35 Ft 190 F	A. OK per design (ATC valve closed). B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
8 At Process Heat Exchanger PHE-19 Inlet	Flow Pressure Temperature	30 GPM 35 Ft 190 F	0 GPM 35 Ft 120 F	A. OK per design (ATC valve closed). B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty strainer).
9 At Process Heating Hot Water Return	Flow Pressure Temperature	310 GPM 25 Ft 190 F	250 GPM 15 Ft 140 F	A. OK per design. B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty heat exchanger).
10 At Process Heat Exchanger HE-2 Hot Water Return Inlet	Flow Pressure Temperature	310 GPM 20 Ft 150 F	250 GPM 5 Ft 140 F	A. OK per design. B. Temperature reading is adequate. No action needed. C. GPM and/or pressure reading is not correct. Issue work order to review (e.g., dirty heat exchanger).

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